



Basic size	Tolerances	Basic size	Tolerances
H5 - j5	±0.1	H6 - j6	±0.5
H6 - j6	±0.1	H7 - j7	±0.8
H7 - j7	±0.2	H8 - j8	±1.2
H8 - j8	±0.3	H9 - j9	±2

No.	Pos.	Revision	Date	Drawn	Appr.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	

93	2	Lock nut	A4	M10	98510
92	2	Washer	A4	M10	912510
91	2	Stud	A4	M10 DIN939	93910030
90	2	Anode			23121757
89	1	Carbon brush			101 191 45
88	1	Anode			102 081 20
86	2	Lock nut	A4	M20	93420
85	1	Extension tube			410 003 04
84	2	Screw connection	A4	M12 DIN933	93306012E
83	1	Connection cable			102 343 03
82	2	Stud	A4	M10 DIN939	93910045
81	2	Eye nut			2852218
78	1	Inspection hatch + zn anode			101 048 25
77	2	Connecting cable			101 343 01
75	2	Screw connection	A4-80	M6 DIN912	91206016E
74	5	Screw connection	A4-80	M6 DIN933	93306016E
73	2	Distance sleeve			101 052 42
72	1	Screw	A4-80	M20 DIN933	93320065
71	1	Connecting cable			102 343 03
70	1	Anode			872175
69	8	Screw connection	A4-80	M6 DIN912	91206020E
68	4	Anode			101 082 20
67	1	Casing pipe			101 273 01
66	1	Anode			101 082 10
65	1	Screw connection	A4-80	M12 DIN933	933120025E
64	1	O-ring			102 026 39
63	1	Hatch			101 181 01
62	4	Screw connection	A4-80	M8 DIN933	93308025E
60	1	Impeller			410 007 XX
59	2	Locking screw	A4	M10 DIN913	91310020
58	4	Screw connection	A4-80	M10 DIN931	93110016E
57	1	Anode			375 174 11
56	6	Screw connection	A4-80	M12 DIN933	933120350
55	1	Nozzle ring			410 145 30
54	1	End piece			376 107 02
53	2	Locking screw	A4	M8 DIN916	91608012
52	1	Impeller nut			450 016 11
51	1	Steering nozzle			410 011 02
50	1	Guide vane chamber			410 186 01
49	1	Screw			410 117 02
48	2	Screw connection	A4-80	M8 DIN933	93310025H
47	1	Rubber bearing			376 014 72
46	1	Shaft bushing			410 013 01
45	4	Screw	A4-80	M6 DIN7991	99106016
44	1	Coupling key			101 008 38
43	1	O-ring	NBR		102 026 07
42	1	Shaft			412 009 10
41	4	Screw connection	A4-80	M8 DIN933	93310030H
40	2	Anode			101 082 30
39	1	Reversing cylinder			101 210 36
38	8	Screw connection	A4-80	M12 DIN933	93312030E
37	2	Sealing			101 189 03
29	2	Rod coupling			101 106 20
28	1	Reversing rod			410 179 01
27	16	Screw connection	A4-80	M12 DIN 931	93112045L
25	1	Screw connection	A4-80	M12 DIN 931	93112075A
24	2	Screw connection	A4-80	M10 DIN 933	93310025H
23	4	Anode			101 077 01
22	1	Reversing bucket			410 068 02
21	8	Bearing bush			101 068 12
20	1	Screw connection	A4-80	M12 DIN 931	93112090A
19	1	Steering rod			410 180 02
18	2	Screw	A4-80	M20 DIN 931	93120075
17	2	Distance sleeve			410 052 03
16	4	Bearing bush			101 051 42
15	1	Impeller housing			410 003 01
14	32	Screw connection	A4-80	M12 DIN 931	93112065K
13	1	Lock nut			101 291 25
12	1	Steering rod coupling			101 106 58
11	2	Screw connection	A4-80	M12 DIN 931	93112065C
10	2	Cylinder rod coupling			101 083 20
9	1	Steering cylinder			101 210 35
8	1	Bearing housing			412 087 04
7	1	Inlet			412 001 40

KAMWA WATERJETS **FF410S**

ASSEMBLY DRAWING

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